

# Hembrug Drill press



## Mandatory Safety Rules

Make sure you clamp your workpiece well - to avoid spinning.

Let the drill do its work - do not apply much pressure (drill gets dull or will snap).

Use the correct drill speed (higher for aluminium, low for steel, very low for stainless steel (RVS). Use the table on the wall.

Use drilling oil when needed (when in doubt - always use the green oil).



## Eye protection recommended

Sharp bits will fly, drills snap.



## Wearing gloves is forbidden

Especially strong leather ones. They get caught easily and then 'help' ripping body parts off.



## Wear protective clothing

Wear tight fitting clothing, keep long hair out tied up, no jewellery or anything else that can be caught by the machine.

**Beware that this is a powerful, 3-phase (Krachtstroom), machine.**

So unlike the other pillar-drill - it won't stop if something jams.

Beware that the machine can start to spin if you press the green button while the rotary knob is set to 1 or 2.

Only use the emergency button on the front for emergency stops. For routine on-off use the rotary knob. De-energise the machine with the red button when you are done.

Noise wise – be considerate to our neighbours – especially in the evenings.

If a machine is not clean or appears broken - then report this to the mailing list. Clean/fix prior to use.

**Report any damage, issues or accident within 24 hours to the mailing list.**